## Traction Cost Comparisons

Coal Haulage Railway

in Indonesia

#### **Author: Chris Newman**

- Consulting Engineer specializing in Bulk Materials Handling;
- Lifelong interest in railways;
- Webmaster for the 5AT Project;
- Currently living in China.





### Introduction

- Paper presents cost comparisons between traction options for a <u>planned</u> coal-haulage railway forming part of a \$500 million coal export project in Indonesia.
- Similar to earlier studies, but with one important difference a project planner that wants to use steam traction.

Introduction (continued)

### Paper presents cost comparisons between:

- diesel traction,
- electric traction,
- "modern" steam, and
- "old" steam (viz: Chinese QJ locos)

Introduction (continued)

- Costs comparisons largely based on <u>Chinese</u> data;
- Costs are broken down into:
  - Capital/depreciation Costs;
  - Maintenance Costs;
  - Labour Costs;
  - Water Costs;
  - Fuel/Power Costs.
- Excludes infrastructure costs e.g. fuelling, servicing and maintenance facilities.

### Introduction (concluded)

### **Summary of Findings**

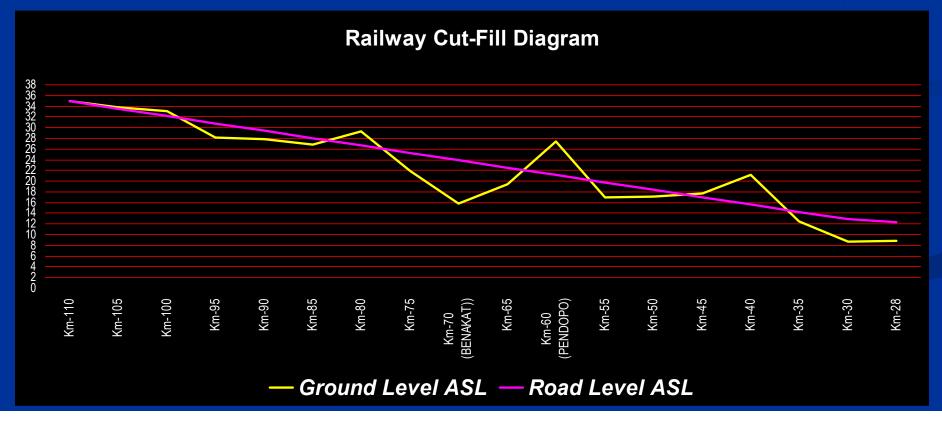
- For this particular project (with cheap coal and low-cost labour), steam costs appear to be about 50% of diesel and 70% of electric.
- Modern steam appears to offer the lowest overall costs (per tonne hauled).
- Substantial increases in fuel and labour costs would be needed to change that conclusion.

### Railway Outline

- A planned railway (no certainty that it will be built);
- Railway budget \$160 million;
- Approx 90 km length over near-level terrain;
- Haulage: 20 million tonnes of coal per annum (mtpa):
- No connections to existing tracks hence no gauge constraints;
- Project planners favour the use of steam to utilize cheap coal from mine.

### **Railway Cross-Section**

- 23 metre fall in 90 km = avg grade -0.025%
- No major earthwork
- Cut/fill volume: ~106 m<sup>3</sup>.



An Obvious Choice for Steam Traction (was)

### 2200 kW QJ Type from China

In 2003 fully reconditioned QJs cost \$150,000 ex-works
In 2005 they cost around \$250,000 ex-works
In late 2006 they are becoming hard to source.



## **QJ Locomotive**Performance Data –

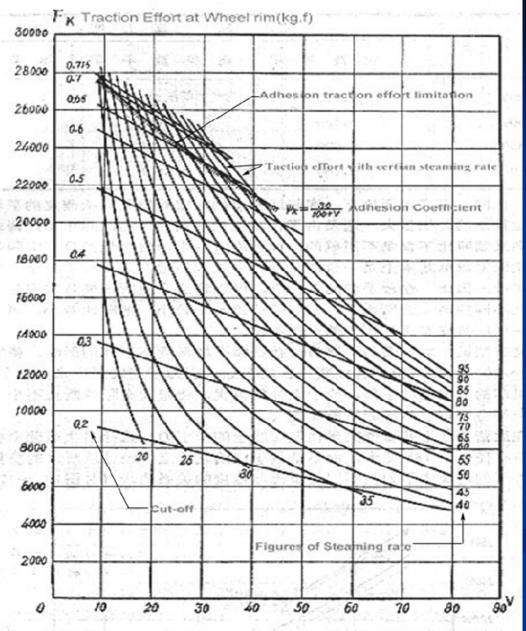


	Vital Statistics for Chinese QJ Steam Locomotives					
1	Weight of Loco in w	133.8				
2	Wheel Arrangemen	t	2-10-2			
3	Axle Loads Leading Axle (t)		13.40			
		Driving Axle (t)	20.10			
		Trailing Axle (t)	19.90			
4	Tender	119.70				
		Weight empty (t)	48.2			
		Coal Capacity (t)	21.5			
	Water Capacity (t)		50			
5	Gross Weight of Lo	co and Tender in working order (t)	254.73			
6	Total Length of Loc	o and Tender (m)	29.181			
10	Working Pressure of	of Boiler (kPa)	1500			
7	Design Speed (kph	85				
8	Nominal Wheel-rim	2191.8				
9	Starting Tractive Ef	fort (kN)	326.2			

# **QJ Locomotive**Performance Data – 2

Relationship between speed, wheel-rim tractive force, cut-off and steam





The curves of traction effort at wheel rim to different steaming rate, cutoff and speed (V)

图17 轮周牵引力F\*接不同遮断比、不同供汽率与速度的关系曲线



## **QJ** Performance Data - 3 Starting and Rolling Resistance Formulae

(ex China National Railways)

- QJ Starting Resistance = 8N/kN
- Wagon Starting Resistance = 3.5N/kN
- QJ Rolling Resistance =
   W x [(0.70 + 0.0243 V + 0.000673 V²) + 1/Grad + 600/Rad]
- Wagon Rolling Resistance =
   W x [(0.92 + 0.0048 V + 0.000125 V²) + 1/Grad + 600/Rad x L/C)]

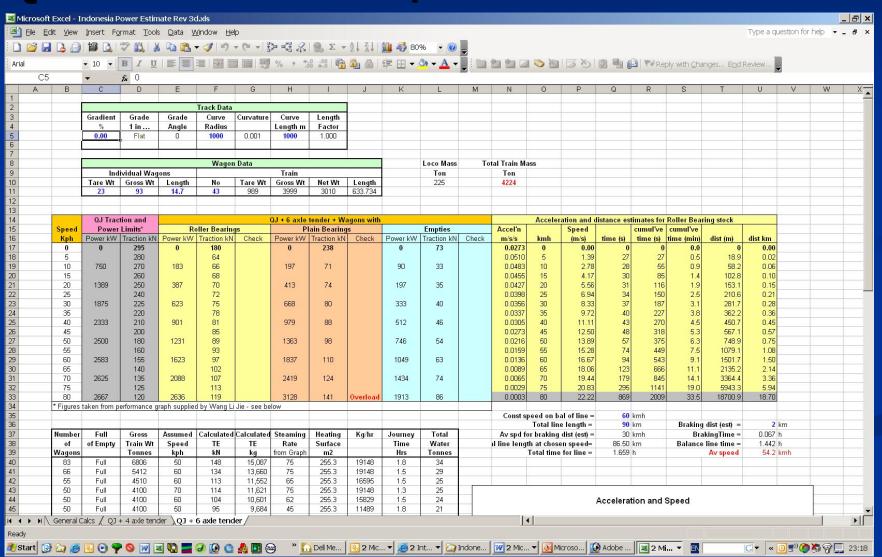
Where: R = rolling resistance in Newtons W = weight in kN

V = speed in kph Grad = Gradient in % T= Train Length
Rad = Track curvature radius in metres C= Curve Length

Note – these equations give lower values than similar formulae from other countries



### QJ Performance 4 – Spreadsheet Calculations





# QJ Performance Estimates (from spreadsheet): Max running speed with 4000 tonne gross (3000 tonne net) on straight track:

Gra	Speed	
0	0	79 kph
0.1%	1 in 1000	60 kph
0.25%	1 in 400	45 kph
0.5%	1 in 200	Overloaded*

\*Note – Dave Wardale cites an instance where a GPCS-fitted QJ hauled 4100 tonnes up a 0.7% gradient at a steady 25 kph

- see "Red Devil and Other Tales from the Age of Steam" p. 467.

### **Estimating Loco Fleet Numbers**

### **Assumptions:**

- Train size of 3000 tonnes <u>net</u> (4000 gross) for steam;
- "Haulage Capacity Factor" used to estimate electric and diesel train sizes compared to QJs.
- Trains average 50 kph over the 90 km route;
- Trains are loaded at 6000 tph and unloaded (two at a time) at 3000 tph each;
- Railway operating 320 days per year at 75% efficiency;
- Spare locos to be added according to maintenance and servicing requirements, and to cover breakdowns;
- Double track railway assumed for this calculation.

### **Estimating Loco Fleet Numbers (continued)**

Traction Type	Electric (New)	Diesel (New)	Modern Steam	QJ Steam
Haulage Capacity Factor (QJ=1)	1.75	1.50	1.00	1.00
Net Train Capacity (tonnes)	5.250		3,000	3,000
Return Journeys per day*	16	19	28	28
Average Train Speed both ways (kph)	50	50	50	50
Train Travel Time (mins)	108	108	108	108
Train Load Time at 6000 tph (mins)	53	45	30	30
Train Unload Time at 3000 tph (mins)	105	90	60	60
Minimum Train Cycle Time (mins)	373	351	306	306
Assumed Train Cycle Time (hours)	7.0	6.5	5.5	5.5
Locos required to haul trains	5	6	7	7
Number of Locos being serviced	0	0	1	1
Number of Locos under Maintenance	1	1	1	1
Standby Loco Requirements	1	1	1	2
Total Estimated Loco Requirement	7	8	10	11
Total Locos Assumed	7	8	11	12

<sup>\*</sup> Daily train haulage capacity: 83,300 tpd, based on operating 320 days per year at 75% efficiency

### **Estimating Fuel Consumption**

### Steam:

- Apply highest recorded Chinese consumption figure to QJ steam;
- Verify using loco thermal efficiency and coal calorific value;
- Assume "Modern Steam" consumption is 67% of QJ.

### <u>Diesel</u>

Apply low-average Chinese consumption figure.

### **Electric**

See later slide.

### **Estimating Fuel Consumption (continued)**

#### **Comparative figures - Steam vs. Diesel from China Rail.**

Years	Avail locos da (Se	s per ay	Ton-kil	Gross ometers t-km)		ailures ) <sup>6</sup> t-km	Consu	Fuel mption ) <sup>6</sup> t-km nne)	Fι	rice of uel onne)*	Trac	Cost of ction O <sup>6</sup> t-km
	Steam	Diesel	Steam	Diesel	Steam	Diesel	Steam	Diesel	Steam	Diesel	Steam	Diesel
1987	5,317	3,282	770,009	750,090	3.0	11.0	11.09	2.59	24	367	267	951
1995	3,061	6,224	268,998	1,435,365	3.4	16.8	13.74	2.43	24	367	331	893
1999	1,013	7,825	32,475	1,682,046	0	13.1	20.66	2.62	24	367	497	962
2003	-	8,585	-	1,384,996	-	7.0	-	2.54	24	367	-	993

Fuel Consumption Rates shown in Red are used in estimating loco operating costs – see next slide

The above figures were supplied by China National Railways in Mar 2004.

**Note:** The are taken from official statistics of the operation department of China's National Railway, as published by State authorities.

\* Figures do not include contemporary fuel costs; 2003 costs are used for comparative purposes (converted at RMB 8.3 per USD).

#### **Estimating Fuel Consumption (continued)**

### Estimating QJ Coal Consumption based on Thermal Efficiency etc

#### **Assumptions:**

Thermal efficiency	7%
Coal calorific value	4000 kcal/kg (NAR)*
Conversion rate	860 kcal per kWh
Power required to haul 4000 gross tonnes at 50kph on level track	1250 kW (based on QJ performance curves)
Power required to haul 1000 tare tonnes at 50kph on level track	400 kW (based on QJ performance curves)

\*Note: The coal available from the mine is expected to have a calorific value of no more than 4000 kcal/kg NAR

#### Estimating Fuel Consumption (continued)

## Estimating QJ Coal Consumption based on Thermal Efficiency (continued)

Loco energy consumption	= 860 ÷ 7%	12,285 kCal per kWh output
Coal consumption	= 12,285 ÷ 4000	3.1 kg of coal per kWh output
Av power output for loaded train	from spreadsheet	1250 kW
Av power output for empty train	from spreadsheet	400 kW
Journey time (90km at 50kph)	= 90 ÷ 50	1.8 hours
Energy Consumed Loaded Train	=1250 x 1.8	2250 kWh one way
Coal Required Loaded Train	= 3.1 x 2250	7.0 tonnes one way
Tonne-km travelled (loaded)	= 4000 x 90	0.36 million tonne-km
Coal Consumption (loaded)	= 7.0 ÷ 0.36	19.4 tonnes per million tonne-km
Energy Consumed Empty Train	= 400 x 1.8	720 kWh one way
Coal Required Empty Train	= 3.1 x 720	2.2 tonnes one way
Tonne-km travelled (empty)	= 1000 x 90	0.09 million tonne-km
Coal Consumption (empty)	= 2.2 ÷ 0.09	24.4 tonnes per million tonne-km
Average coal consumption	= (7.0+2.2) ÷ (.36+.09)	20.4 tonnes per 10 <sup>6</sup> tonne-km

Note: if a calorific value of 6500 kcal/kg is used, then the coal consumption of the loaded train is 11.8 tonnes per 106 t-km, which approximates the best Chinese figure

## **Estimating Fuel Consumption** (continued)

## Fuel Consumption Rates used for Indonesian Cost Estimates

Diesel	Modern Steam	QJ Steam
<b>2.50</b> t/10 <sup>6</sup> t-km	<b>14.0</b> t/10 <sup>6</sup> t-km	<b>21</b> t/10 <sup>6</sup> t-km

Notes – 1: 21 t/10<sup>6</sup> t-km is more than the highest of the Chinese coal consumption figures;

2: 14 t/10<sup>6</sup> t-km assumes that modern steam will be 50% more efficient than QJ traction.

## Fuel/Electric Power Consumption and Cost Estimates Additional rigures from China

2001 Av Cost for Main Line Electrification	>3.4 m RMB per km	>\$425,000 per km		
2001 Power Consumption – Electric	11,310 kW-h per 10 <sup>6</sup> t-km			
2005 Cost – Electric Power	0.65 RMB/kW-h	8.1 cents per kW-h		
2006 Cost – Electric Power (Indonesia)	(received 7 <sup>th</sup> Dec)	7~9 cents per kW-h		

Notes: (1) Figures in Red are used in next slide;

(2) Figure in **yellow** is used in Capital Cost estimate.

(3) The cost of main-line electrification applies to a single track (including stations sidings etc)

## Fuel Consumption estimates for hauling 20 million tonnes of coal per year (one way) over 90 km railway based on China National Railway's data:

Traction Type	Electric (New Build)	Diesel (New Build)	Modern Steam (New Build)	Recondition ed QJ Steam
Total Loaded (Gross) Tonne-km (x106)	2,391	2,391	2,391	2,391
Total Empty Tonne-km (x10 <sup>6</sup> )	591	591	591	591
Total Tonne-km (x10 <sup>6</sup> )	2,982	2,982	2,982	2,982
Consumption t or kWh per 10 <sup>6</sup> t-km	11310	2.5	14	<b>21</b>
Total Consumption - tons or kWh/year	33.7m	7,457	41,760	62,640
Fuel/Power Cost per tonne or kWh	\$0.08	\$700*	\$20	\$20
Total Fuel Cost per Year	\$2.70m	\$5.22m	\$0.84m	\$1.25m

Notes: \*Diesel fuel price as quoted in Indonesia in March 2006

Coal cost figure as quoted by project planners in March 2006 (actual cost may be lower)

Cost estimates in Yellow are carried forward to Summary.

### **Estimating Maintenance Costs**

#### **Process:**

- Adopt Chinese cost data for Major and Intermediate Overhauls and for Routine Maintenance;
- Apply to estimated Indonesian loco fleet mileages.

### Estimating Maintenance Costs (continued)

Traction Type	Electric (New Build)	Diesel (New Build)	Modern Steam (New Build)	Recon'd QJ Steam
Major Overhaul Cost	\$250,000	\$200,000	\$100,000	\$100,000
Major Overhaul Intervals	1.2 m km	700,000 km	400,000 km	250,000 km
Light Overhauls per Major Overhaul	3	3	2	2
Cost per Light Overhaul	\$65000	\$50,000	\$50,000	\$50,000
Routine Maintenance Period	40,000 km	30,000 km	40,000 km	30,000 km
Routine Maintenance Cost	\$12,000	\$10,000	\$5,000	\$5,000
Train Capacity (net tonnes)	5,250	4,500	3,000	3,000
Number of Train Kilometres per year	685,714	800,000	1,200,000	1,200,000
Av. Travel per year per loco (km)	97,959	100,000	109,091	100,000
Annual Major Maint Cost per loco	\$20,408	\$28,571	\$27,273	\$40,000
Annual Intermdt Maint Costs per loco	\$10,612	\$14,286	\$13,636	\$20,000
Annual Regular Maint Costs per loco	\$29,388	\$33,333	\$13,636	\$16,667
Annual Maintenance Costs	\$422,857	\$609,524	\$600,000	\$920,000

- Notes 1: The above cost estimates do not include maintenance of electrical infrastructure.

  These could add substantially to the costs of electric traction.
  - 2: Figures in Yellow carried forward to Summary

### **Estimating Water Consumption**

(Steam Only)

#### **Process:**

- Estimated from QJ steam consumption (from spreadsheet);
- Apply to total number of round trips;
- Assume 20% reduction for modern steam.

### Estimating Water Consumption (continued)

Traction Type	Electric (New)	Diesel (New)	Modern Steam	QJ Steam Reconditiond
Water consumption – tonnes per round trip (from spreadsheet)			30 <sup>1</sup>	36
Number of round trips per year	-	-	6,667	6,667
Total water consumed	-	1	200,000	240,000
Water Cost - assumed per tonne			\$0.5 <sup>2</sup>	\$0.5 <sup>2</sup>
Water Treatment Cost – per tonne	1	1	\$1.9 <sup>3</sup>	\$1.9 <sup>3</sup>
Total Water Costs (per year)	ı	1	\$480,000	\$576,000

- Notes 1: "Modern steam" locos should use substantially less water than standard QJs.
  - 2: The cost of water is likely to be less than 50 cents per tonne.
  - 3: Water treatment cost figures supplied by Martyn Bane
  - 4: Figures in Yellow carried forward to Summary.

### **Estimating Labour Costs**

#### Process:

- Assume 2-man operation for steam;
- Assume 1-man operation for diesel and electric;
- Adopt "best guesses" for servicing crew numbers;
- Apply "best guess" for annual labour costs.

### Estimating Labour Costs (continued)

Traction Type	Electric (New)	Diesel (New)	Modern Steam	QJ Steam Reconditiond
Shifts per day	3	3	3	3
Loco Crew per loco	1	1	2	2
Total Loco Crew	21	24	60	72
Servicing Crew per shift	6 <sup>1</sup>	2	5	5
Total Servicing Crew	18	6	15	15
Wage Rate per year <sup>2</sup>	\$5,000	\$5,000	\$5,000	\$5,000
Wages per Year	\$195,000	\$150,000	\$405,000	\$435,000

Notes: 1. Electrical servicing crew includes a 'guestimate' as to the number of people that will be needed to keep the electrical system operating 2. Assumed salary rates are slightly higher than the figure supplied from Indonesia

## Estimating Capital/Depreciation Costs Process:

- Adopt Chinese capital cost data;
- Apply to estimated loco fleet numbers;
- Assumed life-expectancy for each loco type;
- Include infrastructure costs for electric traction;
- Include development costs for modern steam traction.

### Estimating Capital/Depreciation Costs (continued)

Traction Type	Electric (New Build)	Diesel (New Build)	Modern Steam (New Build)	Reconditi ond QJ Steam
Development/Infrastructure Costs	90km x <b>\$425,000</b> = \$38.25 m*		Assumed  \$6.0m  development	
Purchase Cost	\$1.0 m	\$1.0 m	\$2.0 m	\$0.4 m
No Locos Needed	7	8	11	12
Total Investment	\$45.25 m	\$8.0 m	\$28.0 m	\$4.8 m
Life Expectancy (assumed)	25 years	25 years	25 years	10 years
<b>Annualized Cap Cost</b>	\$1.81 m	\$0.32 m	\$1.12 m	\$0.48 m

**Note:** \*The given cost of electrification applies to single tracks (including stations, yards etc). Thus the cost should be doubled for a two-track railway. However because this particular railway is likely to be a single track railway, the single track cost is used.

### **Final Cost Comparison**

between four locomotive types to handle 20 million tonnes per year over 90 km railway:

Traction Type	Electric (New Build)	Diesel (New Build)	Modern Steam (New Build)	Recondition QJ Steam
Annualized Cap Cost	\$1.81 m	\$0.32 m	\$1.12 m	\$0.48 m
Maintenance Cost	\$0.42 m	\$0.61 m	\$0.60 m	\$0.92 m
Fuel/Power Cost	\$2.70 m	\$5.22 m	\$0.84 m	\$1.25 m
Water Cost	-	1	\$0.48 m	\$0.58 m
Labour Cost	\$0.20 m	\$0.15 m	\$0.41 m	\$0.44 m
Total Cost per Year	\$5.12 m	\$6.30 m	\$3.44 m	\$3.66 m
Cost per Tonne hauled	\$0.26	\$0.31	\$0.17	\$0.18
Cost per Million Tonne-km	\$2,848	\$3,500	\$1,911	\$2.035

## Alternative Scenario 1 Removing "Anti-Steam" Biases – viz:

- Using calculated fleet size requirements (removing steam's "loading");
- Increasing life expectancy of steam options
   30 years for modern steam and 15 years for QJs;
- Assume modern steam coal consumption = 50% of QJ;
- Reducing water costs to \$1.80 per tonne;
- Reducing labour costs from \$5000 per annum to \$3500;

### ..... produces the following "bottom-line" figures

Traction Type	Electric (New Build)	Diesel (New Build)	Modern Steam (New Build)	Recondition QJ Steam
Cost per Tonne hauled	\$0.25	\$0.31	\$0.14	\$0.16
Cost per Million Tonne-km	\$2,814	\$3,474	\$1,508	\$1,676

## Alternative Scenario 2 Higher Coal and Labour Costs:

- increasing the cost of coal to \$50 per tonne;
- increasing the cost of major overhauls (for steam) to \$150,000 and intermediate overhauls to \$75,000;
- increasing labour costs to \$10,000 per annum;
- using the original water cost of water of \$2.4 per tonne;
- using the original depreciation periods;

### .... produces the following "bottom-line" figures:

Traction Type	Electric (New Build)	Diesel (New Build)	Modern Steam (New Build)	Recondition QJ Steam
Cost per Tonne hauled	\$0.27	\$0.32	\$0.27	\$0.33
Cost per Million Tonne-km	\$2,955	\$3,583	\$2,995	\$3,639

# Alternative Scenario – Higher Coal Throughput:

Doubling the coal throughput to 40 million tonnes per year, and using cost and other figures from original calculation still does not reduce electric traction to that of steam:

Traction Type	Electric (New Build)	Diesel (New Build)	Modern Steam (New Build)	Recondition QJ Steam
Cost per Tonne hauled	\$0.21	\$0.31	\$0.15	\$0.17
Cost per Million Tonne-km	\$2,368	\$3,446	\$1,701	\$1,936

Note: 40 million tonnes per year throughput would almost certainly require twin track operation which would double the electrical infrastructure cost. This extra cost increases the electric cost to 25 cents per tonne.

## **Environmental Considerations**

- Coal burning Steam locos will generate more CO<sub>2</sub> than diesels.
- Notwithstanding, total carbon emissions produced from burning locally available coal may well be less than those from drilling, extracting, transporting, processing and burning of oil for diesel locomotives.
- Indonesia is not a party to Kyoto: environmental costs are not yet "real" costs.

### **Cautionary Note**

- Capital cost of traction represents a relatively small component of total railway costs – \$0.15 per tonne operating cost differential of is very small compared to total cost of moving coal from mine to port (over \$5 per tonne).
- Diminishing availability of QJ locomotives plus the lead-time needed to develop a "modern steam" alternative may force the adoption of diesel or electric traction.

## **Commercial Opportunities**

- If a suitable and proven "modern steam" design were available, then it should be the preferred choice for this and similar railways.
- There must be many similar coal haulage operations in the developing world where modern steam could be competitive.
- If a market can be quantified, it may be possible to develop a business plan to justify the investment in developing new steam designs for coal haulage.

### **Window of Opportunity**

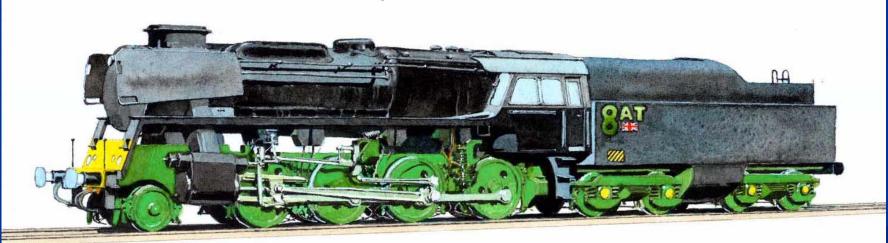
- How should we respond if a firm request comes in for a modern steam alternative to QJ or diesel traction?
- If the call comes, will we be ready for it and can we deliver in time?
- The opportunity may not come again.

Finally —

# What might a "modern steam" coal haulage loco look like?

### An 8AT, perhaps?

**Courtesy of Robin Barnes!** 



**But that's another story!** 

MOTHER PARKET

## South Sumatra Coal Transportation Project

The Railway System

Copy of paper and slide show will be made available at www.5AT.co.uk

End

11 Dec 2006